

## Compliance of Environmental Clearance conditions for the period 1st October, 2022 to 31st March, 2023

Project: Arab Mix Crude Oil Pipeline from Crude Oil Terminal at Mundra, Gujarat to HPCL Rajasthan Refinery (HRRL) at Pachpadra, Barmer district, Rajasthan by M/s. HPCL Rajasthan Refinery Limited

Reference No.: EC Identification No. EC21A027GJ110220 - F. No. J-11011/87/2013-IA-II(I) dated 08<sup>th</sup> October, 2021 by Ministry of Environment, Forests and Climate Change, GOI.

**16.** Based on the proposal submitted by the project proponent and recommendations of the EAC (Industry-2), Ministry of Environment, Forest and Climate Change hereby accords environmental clearance to the project for Arab Mix Crude Oil Pipeline from Crude Oil Terminal at Mundra, Gujarat to HPCL Rajasthan Refinery (HRRL) at Pachpadra, Barmer district, Rajasthan by M/s. HPCL Rajasthan Refinery Limited, under the provisions of the EIA Notification, 2006, and the amendments therein, subject to compliance of the terms and conditions as under:-

## A. Specific Conditions (Compliance of terms and conditions):

		Complied.
(i)	Environmental Clearance is subject to Forest Clearance (as per Forest Conservation Act, 1980), NBWL clearance (The Wildlife Protection Act, 1972) & CRZ Clearance (as per CRZ Notification 2011/2019). Project proponent shall comply with all the conditions stipulated in all the above clearances/NOC issued and commencement of operations shall be done after issuance of all clearances as applicable.	<ul> <li>Wildlife Clearance from National Board for Wild Life has been received on 10.05.2021 vide letter no. F. No. 6-8/2021WL for diversion of 10.84 ha of forest land from Wild Ass Sanctuary.</li> <li>In-principle (Stage-I) forest approval from MoEFCC (Integrated Regional Office, Gandhinagar) has been received vide letter no. F.No.6-GJC 039/2021-BHO/387 I/4850/2021 dated 25.06.2021 for diversion of 9.0487 ha forest land.</li> </ul>
(ii)	Project proponent shall implement Conservation Plan for Schedule–I species and all other plans related to various clearances within the stipulated time frame.	





based on guideline prepared by OIŠD.  (viii) Requisite Onsite and Offsite Disaster Management Plans shall be prepared and implemented.  The company shall obtain all requisite clearances for fire safety and shall comply with the stipulation made by the respective authorities.  The construction of pipelines through the water bodies shall be avoided during the rainy season/ breading seasons of aquatic animals.  The riverbed embankments and dykes shall be restored.			
demand will be met from bore well/local source for IP and SV stations. Prior permission shall be obtained from the concerned regulatory authority/CGWA in this regard, and renewed from time to time.  SCADA system shall be installed with dedicated optical fiber based telecommunication link for safe operation of pipeline and leak detection system.  Intelligent pigging facilities shall be provided for the entire pipeline system for internal corrosion monitoring. Coating and impressed current cathodic protection system shall be provided to prevent external corrosion.  All the recommendations mentioned in the risk assessment report shall be implemented and Emergency response plan shall be based on guideline prepared by OISD.  Requisite Onsite and Offsite Disaster Management Plans shall be prepared and implemented.  The company shall obtain all requisite clearances for fire safety and shall comply with the stipulation made by the respective authorities.  The construction of pipelines through the water bodies shall be avoided during the rainy season/ breading seasons of aquatic animals.  (xi) The riverbed, embankments and dykes shall be restored	(iii)	preconstruction level as soon as construction activity completed. To ensure prevention of soil erosion, backfilled areas should be	Noted & Shall be complied with.
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(ix) and shall comply with the stipulation made by the respective authorities.  The construction of pipelines through the water bodies shall be avoided during the rainy season/ breading seasons of aquatic animals.  (xi) The riverbed, embankments and dykes shall be restored Noted & Shall be complied with.	(viii)	Requisite Onsite and Offsite Disaster Management Plans shall be	
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IVI)   INDIED & SIGNIFICATION   INDIED WITH	(x)	avoided during the rainy season/ breading seasons of aquatic animals.	Noted & Shall be complied with.
	(xi)	,	Noted & Shall be complied with.
For the DG sets, emission limits and the stack height shall be in conformity with the extant regulations and the CPCB guidelines. Acoustic enclosure shall be provided to DG set for controlling the noise pollution.  Noted.  Shall be complied with, as applicable during the operation phase of the project.	(xii)	conformity with the extant regulations and the CPCB guidelines. Acoustic enclosure shall be provided to DG set for controlling the	Shall be complied with, as applicable during the Construction and
(xiii) Annual safety audit shall be carried out for the initial three years by Noted & Shall be complied with.	(xiii)	Annual safety audit shall be carried out for the initial three years by	Noted & Shall be complied with.





	an independent agency (OISD/PNGRB/DGMS etc.) and report	
	submitted to this Ministry for ensuring the strict compliance of safety regulations on operation and maintenance.	
	The construction of pipeline particularly at the river and stream	
(xiv)	crossing shall be done during dry seasons to avoid disturbance of breeding seasons and soil erosion. The riverbed, embankments and / dykes shall be restored adequately after installation of crossings.	Noted and will be implemented.
(xv)	Pipeline wall thickness and minimum depth of burial at river crossings and casings at rails, major road crossings shall be in conformity with ANSI/ASME requirements.	
(xvi)	The PP shall follow horizontal drilling technique for laying of pipeline while passing through major rivers.	Shall be complied with.
(xvii)	The project authorities shall install SCADA/GPS system with dedicated optical fiber based telecommunication link for safe operation of pipeline and Leak Detection System. Additional sectionalizing valves in the residential areas and sensitive location shall be provided to prevent the leaking of gas going to the atmosphere in the event of pipeline failure.	Shall be complied with.
(xviii)	The project authorities shall patrol and inspect the pipeline regularly for detection of faults as per OISD/ PNGRB guidelines and continuous monitoring of pipeline operation by adopting non-destructive method(s) of testing as envisaged in the EMP. Pearson survey and continuous potential survey shall be carried out at regular intervals to ensure the adequacy of cathodic protection system.	Noted & Shall be complied with.
(xix)	Necessary approvals from Chief Controller of Explosives must be obtained before commissioning of the project. Requisite On-site and Off-site Disaster Management Plans shall be prepared and implemented.	
(xx)	As per the Ministry's OM dated 30.09.2020 superseding the OM dated 01.05.2018 regarding the Corporate Environmental Responsibility, and as per the action plan proposed by the project proponent to address the socioeconomic and environmental issues in the study area, the project proponent, as committed, shall	Comprehensive action plan Action plan under CER activities shall be submitted to RO-MoEFCC after discussion with District Administration.





	provide education funds in technical training centers/ support in nearby village's schools, support in health care facilities, drinking	
	water supply and funds for miscellaneous activities like solar street	
	lights, battery, solar panel etc., in the nearby villages. The action	
	plan shall to be completed within time as proposed.	
	The acoustic chambers/barriers should be provided for individual	
(xxi)	units wherever feasible in the compressor stations.	Noted & Shall be complied with.
(varii)	The workers camp should have arrangement for safe drinking	Noted 9 Chall be complied with
(xxii)	water, hygienic kitchen and sanitation facilities.	Noted & Shall be complied with.
B.	Compliance of other general conditions	
	No further expansion or modifications in the plant, other than	
	mentioned in the EIA Notification, 2006 and its amendments, shall	
	be carried out without prior approval of the Ministry of Environment,	
	Forest and Climate Change/SEIAA, as applicable. In case of	Noted.
(i)	deviations or alterations in the project proposal from those	Noted.
	submitted to this Ministry for clearance, a fresh reference shall be	
	made to the Ministry/SEIAA, as applicable, to assess the adequacy	
	of conditions imposed and to add additional environmental	
	protection measures required, if any.	
	The energy source for lighting purpose shall be preferably LED	
(ii)	based, or advanced having preference in energy conservation and	Noted and shall be complied with.
	environment betterment.	
	The overall noise levels in and around the plant area shall be kept	
	well within the standards by providing noise control measures	
(iii)	including acoustic hoods, silencers, enclosures etc. on all sources	Noted.
()	of noise generation. The ambient noise levels shall conform to the	
	standards prescribed under the Environment (Protection) Act, 1986	
	Rules, 1989 viz. 75 dBA (day time) and 70 dBA (night time).	
(iv)	The company shall undertake all relevant measures for improving the socioeconomic conditions of the surrounding area. CER	
	activities shall be undertaken by involving local villages and administration and shall be implemented. The company shall	
	undertake eco-developmental measures including community	Noted & Shall be complied with.
	welfare measures in the project area for the overall improvement of	
	the environment.	
	ule environment.	





(v)	The company shall earmark sufficient funds towards capital cost and recurring cost per annum to implement the conditions stipulated by the Ministry of Environment, Forest and Climate Change as well as the State Government along with the implementation schedule for all the conditions stipulated herein. The funds so earmarked for environment management/pollution control measures shall not be diverted for any other purpose.	Funds allocated for capital and recurring cost towards environment management/environment pollution control measures will be spent as mentioned in EIA report.
(vi)	A copy of the clearance letter shall be sent by the project proponent to concerned Panchayat, Zilla Parishad/Municipal Corporation, Urban local Body and the local NGO, if any, from whom suggestions/ representations, if any, were received while processing the proposal.	A copy of the Clearance letter was submitted to the concerned Authorities in November, 2021.
(vii)	The project proponent shall also submit six monthly reports on the status of compliance of the stipulated Environmental Clearance conditions including results of monitored data (both in hard copies as well as by e-mail) to the respective Regional Office of MoEF&CC, the respective Zonal Office of CPCB and SPCB. A copy of Environmental Clearance and six monthly compliance status report shall be posted on the website of the company.	Noted & Shall be complied with.
(viii)	The environmental statement for each financial year ending 31st March in Form-V as is mandated shall be submitted to the concerned State Pollution Control Board as prescribed under the Environment (Protection) Rules, 1986, as amended subsequently, shall also be put on the website of the company along with the status of compliance of environmental clearance conditions and shall also be sent to the respective Regional Offices of MoEF&CC by email.	Noted & Shall be complied with.
(ix)	The project proponent shall inform the public that the project has been accorded environmental clearance by the Ministry and copies of the clearance letter are available with the SPCB/Committee and may also be seen at Website of the Ministry and at https://parivesh.nic.in/. This shall be advertised within seven days from the date of issue of the clearance letter, at least in two local newspapers that are widely circulated in the region of which one shall be in the vernacular language of the locality concerned and a	Complied. Environmental Clearance has been advertised on October 29, 2021 in Times of India (English) and Rajasthan Patrika (Hindi) Newspapers.





	copy of the same shall be forwarded to the concerned Regional Office of the Ministry.	
(x)	The project authorities shall inform the Regional Office as well as the Ministry, the date of financial closure and final approval of the project by the concerned authorities and the date of start of the project.	Final approval of the project from MoPNG has been obtained on 9th October 2017. Financial closure was completed on 28th January 2019.
(xi)	This Environmental clearance is granted subject to final outcome of Hon'ble Supreme Court of India, Hon'ble High Court, Hon'ble NGT and any other Court of Law, if any, as may be applicable to this project.	Noted.
17	The Ministry reserves the right to stipulate additional conditions, if found necessary at subsequent stages and the project proponent shall implement all the said conditions in a time bound manner. The Ministry may revoke or suspend the environmental clearance, if implementation of any of the above conditions is not found satisfactory.	Noted.
18	Concealing factual data or submission of false/fabricated data and failure to comply with any of the conditions mentioned above may result in withdrawal of this clearance and attract action under the provisions of Environment (Protection) Act, 1986.	Noted.
19	Any appeal against this environmental clearance shall lie with the National Green Tribunal, if preferred, within a period of 30 days as prescribed under Section 16 of the National Green Tribunal Act, 2010.	Noted.
20	The above conditions will be enforced, inter-alia under the provisions of the Water (Prevention & Control of Pollution) Act, 1974, the Air (Prevention & Control of Pollution) Act, 1981, the Environment (Protection) Act, 1986, the Hazardous Waste (Management, Handling and Transboundary Movement) Rules, 2016 and the Public Liability Insurance Act, 1991 read with subsequent amendments therein.	Noted

